

30/01/2012

TCY Mod.5PA – Inline machine-Casemaker
Year 1990
Vacuum assist kicker feed
3 top print flexo units
Automatic slotter double shaft
Rotary die cutter
Straightline folding rails with vacuum transport
Container Technics Mod.CT 500 electronic gluer
Counter/ ejector from Top
Max sheet size 2200x1000 mm



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The Printer Size & Specification

SERIES II MODEL NO			9PA	5PA	5PA	6PA	6PA
	MACHINE SIZE	INCH	26" x 71"	39" x 87"	39" x 98"	51" x 98"	51" x 100"
		mm.	660x1800	1000x2200	1000x2500	1200x2500	1200x2500
A	FINISHED BLANK	MAX.	71"	87"	98"	98"	100"
			1800	2200	2500	2500	2750
		MIN.	350	600	600	600	600
			370	(720)	(720)	(720)	(720)
B	TWO PANELS	MAX.	881	1075	1225	1225	1350
		MIN.	160(170)	235(360)	235(360)	235(360)	235(360)
C	SMALL PANEL (AT TRIM)	MAX.	781(780)	900(815)	1050(900)	1050(900)	1175(900)
		MIN.	60(70)	60(100)	60(100)	60(100)	60(100)
D	LARGE PANEL (AT GLUE LAP)	MAX.	821(780)	1015(900)	1165(900)	1165(900)	1290(900)
		MIN.	100(100)	175(260)	175(260)	175(260)	175(260)
E	GLUE LAP WIDTH	MAX.	38	50	50	50	50
F	GLUE LAP LENGTH	MIN.	0(80)	0(90)	0(90)	0(90)	0(90)
G	SHEET WIDTH (STANDARD REGULAR FEED)	MAX.	633	988	988	1170	1170
		MIN.	190(190)	250(270)	250(270)	310	310
	SHEET WIDTH (SKIP FEED)	MAX.	840(633)	1350(1350)	1350(1350)	1570(1570)	1570(1570)
H	PRINTING SURFACE LENGTH	MAX.	1750	2050	2400	2430	2580
	SQUARE BOX	MAX.	440.5	537.5	612.5	612.5	675
		MIN.	100	175(260)	175(260)	175(260)	175(350)
	**MAX. MACHINE SPEED	FLEXO	350	280	280	280	250
	(SHEET/MIN)	F.F.G	350	250	250	220	220